

The following ten land use principles were derived from joint County Board – Regional Planning Commissioner (RPC) meetings. The first 8 principles should be used in development of the Future Land Use maps. The last 2 principles contain land use best management practices and transportation recommendations that should be reflected in the text of the Plan. The Principles were reviewed and endorsed by the RPC and the P&D Committee.

### **Future Land Use Map Principles**

1. Accommodate and direct growth by designating broad land use categories, including residential, non-residential (or employment), mixed use, public and private open space, and natural resource areas.
2. Support a diversity of land use options and designate land use that is compatible with the surrounding neighborhood and community character (urban, small town, suburban, rural).
3. Protect/preserve sensitive natural resource areas countywide, including within municipalities
4. Encourage Contiguous/Compact Development.
5. Support higher density, infill development and redevelopment, including TOD and TND, where appropriate.
6. Designate Long Term Future Employment Centers
7. Designate future land use consistent with protecting aquifer recharge (volume and quantity) in Sensitive Aquifer Recharge Areas
8. Protect/Preserve high quality agricultural lands for agricultural use

### **Non-Map Principles - should be in the text of the Plan**

9. Promote Land Use Best Management Practices.
10. Support Transportation Recommendations.